

Date: Thursday, 15/01/2009 8:34:29 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MESH (BASE)
Job Number : 44765	
Estimate Number : 13658	
P.O. Number :	Part Number : D38321
This Issue : 15/01/2009 S.O. No. :	Drawing Number : D3832 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : 44012	Material :
Written By :	Due Date : 22/01/2009 Qty: 3 Um: Each
Checked & Approved By : <u>JUD 09.01.15</u>	
Comment : Est Rev:A 08-12-01 new issue DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 26.7244 sf(s)/Unit Total : 80.1732 sf(s)

Expanded Metal Flat SS

batch: M 110292SAD 09-01-20

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-01-20 (3)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEPS 09/01/20 (3)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: WASAD 09-01-20 (3)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE09/01/2018

Job Completion

W 09/01/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D

C

B

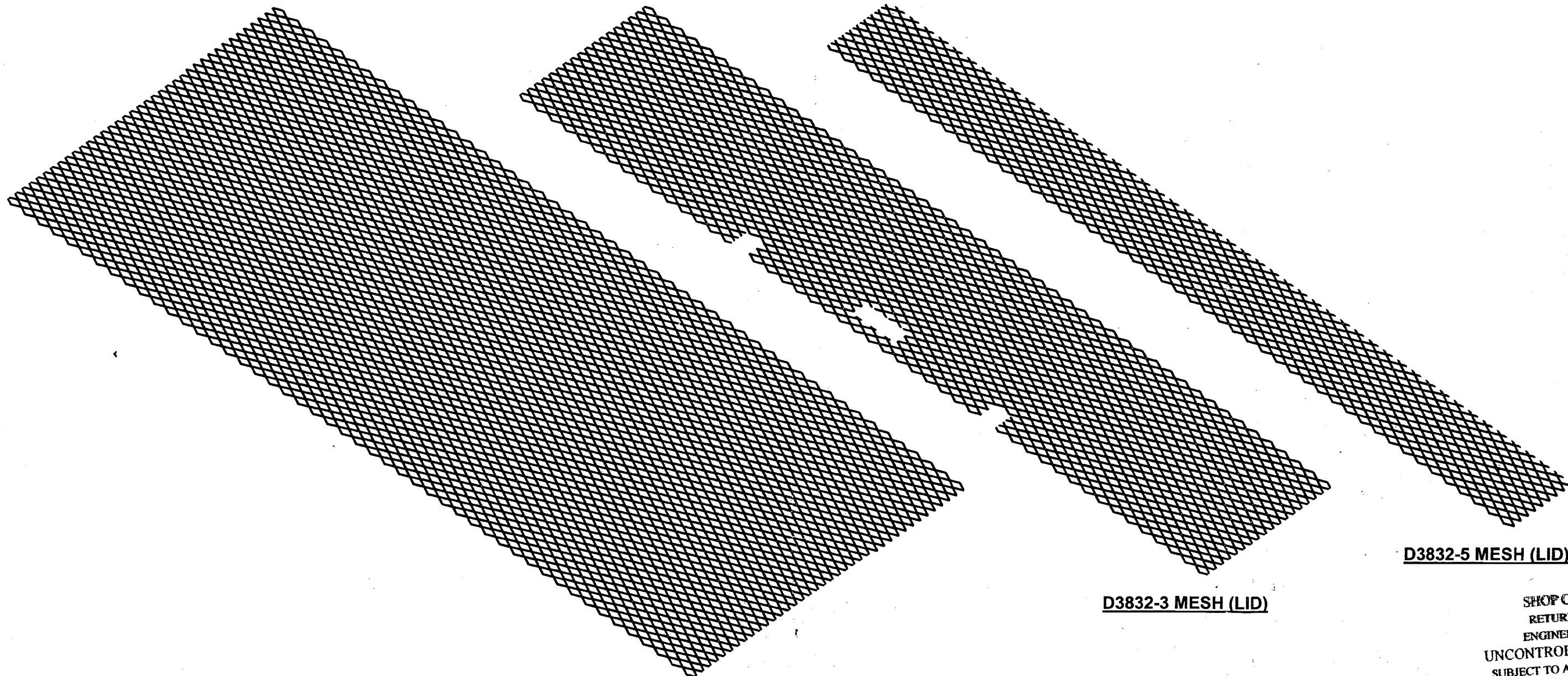
A

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A



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

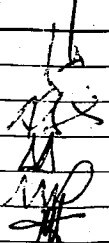
D3832-5 MESH (LID)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

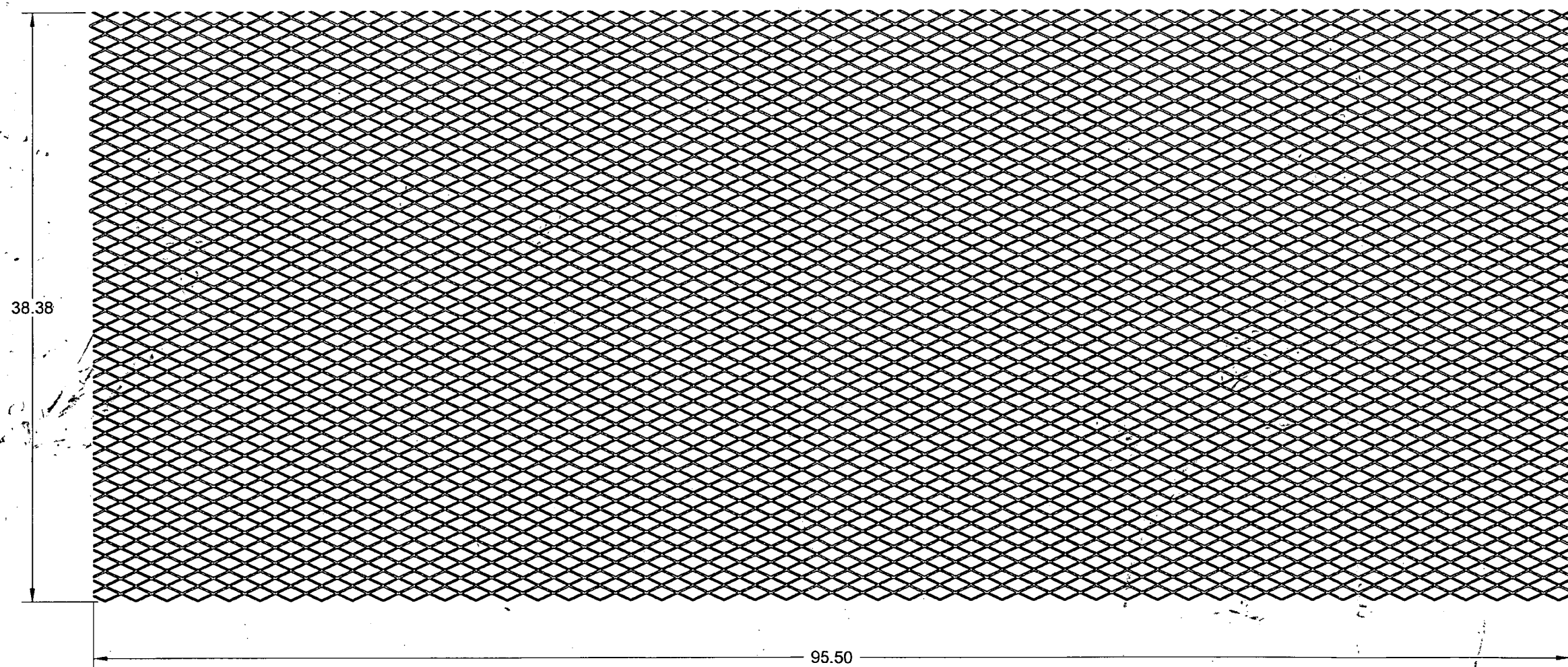
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MFG. APPR.			
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		SHEET 1 OF	
		TITLE MESH	
		SCALE	
		NTS	
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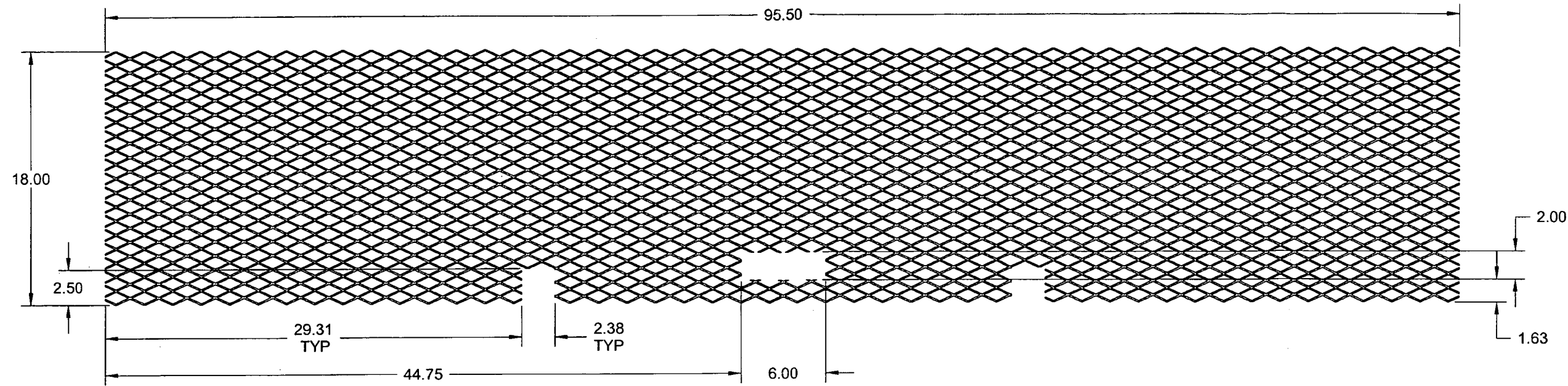
D3832-1 MESH (BASE)

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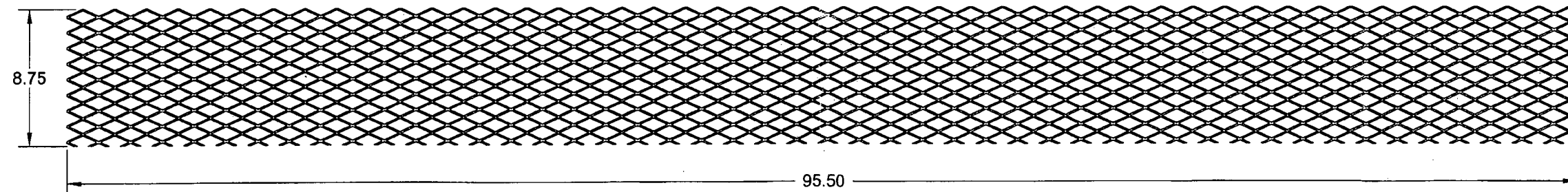
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DATE	08.09.30		

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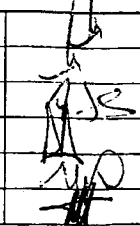
D3832-3 MESH (LID)



D3832-5 MESH (LID)

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